

Work Order ID 80043

80043

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Thursday, February 09, 2012 10:15:21 AM

Item ID: D4003-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Fuel Pick Up Line
 Start Date: 2/10/2012 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 2/24/2012 Req'd Qty: 5.00 *5* Customer:
 Reference:

Approvals: Process Plan: UMC Date: 12-02-09 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4003	A

100		0.00				6	φ		
100									
Doosan	Memo	0.00							

Doosan Lathe
 1- Cut tube as per dwg
 FA911
 FOLIO REV: N/A
 DWG REV: A

JA 12/2/18

DEBURR

110	QC2- Inspect parts off machine FAI/FAIB	0.00				6	φ		
110									
QC	Memo	0.00							

Quality Control

JA 12/2/18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00		B.A	12/03/06	6	0		
Quality Control									
170	Identify as per dwg & Stock Location ^{BAT} <u>WA</u>	0.00							
170									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

6/3/7 SP (6)

MCS 12/03/09

MF 12-03-09

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
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Picklist Print

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Work Order ID: 80043

Parent Item: D4003-5

Parent Item Name: Fuel Pick Up Line

Start Date: 2/10/2012

Required Date: 2/24/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev A 10.01.11 new issue Prelim EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.035 6061-T6 RD Tube .500 x.035W		Purchased	No			100	f	90.8600	3	15.789474			

Location

Loc Qty

Loc Code

MAT014

90.86

4692

90.86

18A S 12/3/13

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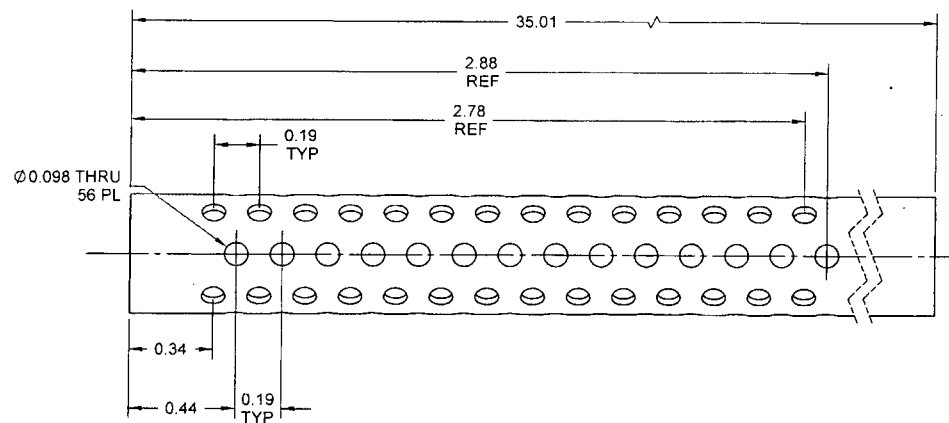
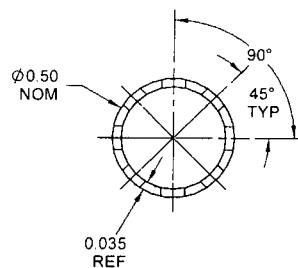
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4003-5	REF JCA-M47-1-10



D4003-5 FUEL PICK UP LINE

RELEASED
2010-05-05
MP

- NOTES:**
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, $\phi 0.500$ X 0.035 WALL THICKNESS
REF WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8
REF DAT SPEC M6061T6T0.500V.035
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.17 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4003	SHEET 5 OF 9
APPROVED		TITLE	SCALE
DE APPR.		LINE	NTS
DATE	10.02.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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